

Date: Monday, 14/04/2008 12:55:11 PM  
User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b>	: D2066
<b>Job Number</b>	: 38583		
<b>Estimate Number</b>	: 10804		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D2066
<b>This Issue</b>	: 14/04/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: REWORKECN1171/PAR012
<b>First Issue</b>	: / /	<b>Project Number</b>	:
<b>Previous Run</b>	: 00015	<b>Drawing Revision</b>	:
	<b>Type</b>	<b>Material</b>	:
	: SMALL /MED FAB	<b>Due Date</b>	: 21/04/2008
<b>Written By</b>	:	<b>Qty:</b>	1
<b>Checked &amp; Approved By</b>	:	<b>Um:</b>	Each
<b>Comment</b>	:		

Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0

QC

QUALITY CONTROL



Comment: QUALITY CONTROL

Pull D2066 from stock:

B 34919 Qty 3

B \_\_\_\_\_ Qty \_\_\_\_\_

B \_\_\_\_\_ Qty \_\_\_\_\_

Date: Monday, 14/04/2008 12:55:12 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D2066

Job Number: 38583

Part Number: D2066

Job Number:



Seq. #:

Machine Or Operation:

Description :

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Rework as per Eng approved re-work scheme on Dwg D2052

See attached scheme

*[Signature]*

080415

3.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble to test fit on the 206 mock up air craft.

Results: holes fit well

I AW rework scheme

*[Signature]*

080415

4.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Touch up slots with alodine per QSI 005, and touch up holes with black paint.

*[Signature]*

080415

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*[Signature]* 08-04-15 (3)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Re-identify with the new B# and stock.

Location: 57235

*[Signature]* 08/4/16 (3)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/17

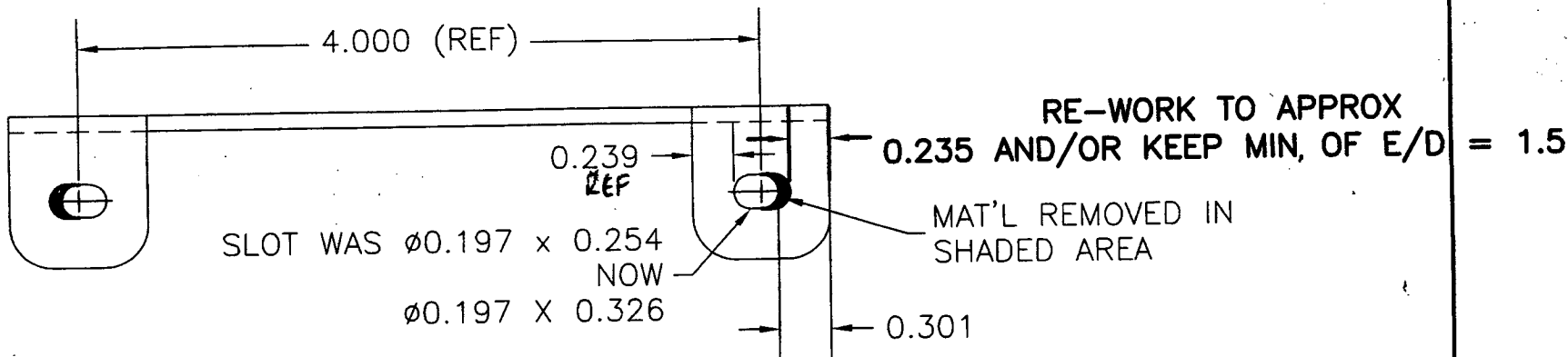
Job Completion



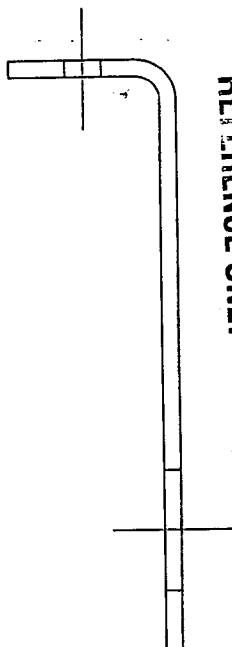
mf 08-04-17

REF PAR03-012

RE-WORK SCHEME FOR D2052 CONTAINED IN  
D206-558-041/-043 MIRRORS  
08.04.14  
03.04.10



REFERENCE ONLY



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C
BW			
CHECKED	APPROVED	DRAWING NO.	SHEET 1 OF 2
		D2052	
DATE	TITLE	SCALE	
99.04.30	BRACKET	1:1	
A	92.01.12	NEW ISSUE	
B	97.02.21	ADD SLOT TO FOOT	
C	99.04.30	ADD FLAT PATTERN	

MATERIAL: 5052-H32 (QQ-A-250/8), 0.090 THICK  
FINISH: POWDER COAT CRINKLE BLACK (4.3.5.3) PER DART QSI 005 4.3  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES